

# Church, Fellowship and Chapel Seating



**EVER POPULAR**

**Model 911**  
Pew style  
Open lower back  
1" square steel frame  
2 1/2" or 3 1/2" bolster seat  
1 1/2" thick winged backrest



**ELEGANT LINE**

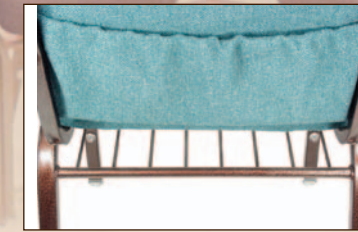
**Model 925**  
Pew style  
Fully upholstered back for a clean look (no exposed fasteners or frame structure)  
1" square steel frame  
3 1/2" bolster seat cushion  
3" thick full length back rest



**Model 806**  
1" square steel frame  
2 1/2" thick bolster seat  
1 1/2" thick 2 piece back, no exposed fasteners  
Hand hold optional  
Open lower back



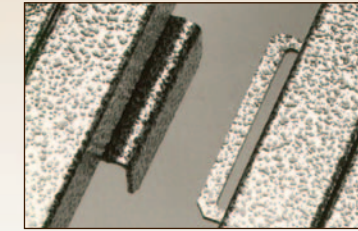
## Options



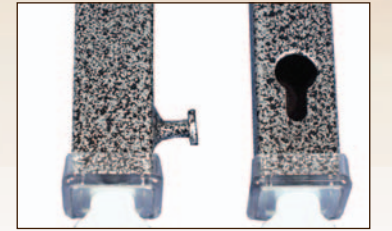
Book Pocket & Welded Bookrack



Ganging Bookrack



L-Gang



Keyhole Gang



Card Pocket



Kneeler



Metal & Vinyl Foot Glides



Metal Card Pocket



**Model 913**  
Pew style  
1" square steel frame  
2 1/2" or 3 1/2" bolster seat  
1 1/2" thick back cushion  
Full length back



**Model 511**  
Pew style  
13/16" 18 gage steel frame  
2 1/2" box seat with a front "U" bar frame  
1 1/2" thick winged backrest  
Open lower back



**Model 823**  
13/16" square steel frame  
Lighter to handle  
1 1/2" thick back  
2 1/2" thick pulled seat cushion  
Hand hold optional  
Open lower back



**BEST SELLER**

**Model 921**  
Pew style  
1" square steel frame  
3 1/2" bolster seat cushion  
2 1/2" thick backrest cushion  
Full length back



**Model 1009**  
Straight line back  
1" square steel frame  
2 1/2" waterfall or bolster seat cushion  
1 1/2" thick back cushion  
Full length back



**Model 1301**  
1" square steel frame  
3 1/2" box waterfall or bolster seat cushion  
1 1/2" thick back cushion  
Solid oak wood arms  
Hand hold optional



Arms - upholstered available



Lumbar

**PLEASE CALL FOR A QUOTE**

Prices will vary due to quantity, style number, frame and upholstery options. *Please note that not all options are available on all models.*



**Church Supplies, Religious Books and Gifts**

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e-mail: [sales@bbroughton.com](mailto:sales@bbroughton.com) [www.bbroughton.com](http://www.bbroughton.com)

# The Right Way to Make a Chair

## Others



### Strength

#### Steel Composition

Our manufacturer certifies all steel used in the structure of its chairs to conform to ASTM A-513 grade C-1010 steel. This is a significantly stronger and higher quality steel than that used by the competitors. Eliminating the need to make up for lesser steel by using a heavier gage and heavier weight.

#### Box Welds

Our manufacturer welds on both the top and bottom of the leg to back loop bars. This prevents the joint from becoming a hinge point under stress. In addition, they have extra welds on the seat bar/back loop/ leg junction.

(The competitor's joint can flex and open under stress. There are no top welds to lock the frame. Our manufacturer welds are highlighted in yellow.)



#### Foot Glides

Our manufacturer uses a booted, internal spring clip fastened, swivel vinyl glide as standard on their chairs. The boot encloses the end of the tube. (The rounded, friction fit piece of plastic on others does not cover the sharp, rough steel edge of the leg. This sharpness can be seen where plastic has been shaved off the glide when it was inserted.)



#### Support

##### Full Loop Back

Our manufacturer utilizes a full loop of steel to support the chair back. This locks the back together, maintaining frame integrity. (Other manufacturers frame uses a double post back which allow the posts to flex independently. This movement transfers stress to the fastening hardware ultimately resulting in failure.)



#### Safety

##### Hi Density Fire Retardant Foam

Our manufacturer use commercial grade, high density, pure urethane foam in their products. It is highly supportive. Unlike others, our manufacturer doesn't add fillers to artificially increase the weight specification. The foam is fire retardant and will not support or maintain a flame by itself.



#### Fabrics

Our manufacturer offers a full range of extremely high wear fabrics from which to choose. They meet building and fire codes for your safety

#### Steel Size

Our 1" square steel tubing equals a full 33% greater wall

support. Our 1<sup>3</sup>/<sub>16</sub>" square steel tubing equals 8.5% greater wall support. (The competition steel size is typically 3<sup>3</sup>/<sub>4</sub>" square steel tubing.)

#### Cushion Foundation

Engineered wood products and steel seat bars support our cushions. These wood products

are designed by creating a multi layer beam configuration for superior screw holding and flexion/torsion resistance as used in the construction industry.

#### Seat Support & Truss Design

Our manufacturer incorporates a tubular steel support bar under the seat, creating a steel

seat foundation. Furthermore, an engineered truss structure is created with the seat bar, leg bars and box welds that locks the frame firmly in shape. All stresses are transferred and shared among multiple joints, preventing any one from becoming a hinge joint.

## Ours



# Broughton's New Line of Worship Seating

Bringing you true craftsmanship and quality from an experienced leader in the industry



#### Model 611

Pew style  
1" square tubing legs  
3 1/2" thick box seat  
1 1/2" thick full length back



#### Model 1300

Seat cushions interchangeable  
1" square tubing legs  
2 1/2" or 3 1/2" seat cushion (waterfall or bolster seat)  
Solid oak wood arms



### Common To All Models:

*Steel specified at high carbon 1010 (min.), 18 gage (for high strength without the weight of heavier gages)*  
*Full steel loop back structure*  
*Three tubular cross members unitize the frame (not wires)*  
*Powder coated frames in 15 colours*  
*Steel seat support*  
*1.9 lb. high density commercial grade fire resistant foam*  
*Low profile, 3/4" diameter protective stack buttons*  
*Self leveling swivel glides (not plastic caps)*